

Date: Thursday, 11/12/2008 10:15:49 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	RIB/ GUSSET ASSY
<b>Job Number</b> :	44010		
<b>Estimate Number</b> :	13651		
<b>P.O. Number</b> :		<b>Part Number</b> :	D3826041
<b>This Issue</b> :	11/12/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> :	D3826 REV A
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	// <b>Type</b> :	<b>Drawing Revision</b> :	A
<b>Previous Run</b> :	LARGE FAB ASSY	<b>Material</b> :	
<b>Written By</b> :		<b>Due Date</b> :	22/12/2008
<b>Checked &amp; Approved By</b> :	JUD 08-12-11	<b>Qty:</b>	8 <b>Um:</b> Each
<b>Comment</b> :	Est Rev:A 08-12-01 new issue- DD verified by:EC		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D22351	Basket Rib
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Basket Rib

batch: ~~11 109731 75 43165~~ B44046

Pc 08-12-30

~~11 109731 75 43165~~

2.0	D2325	Support Gusset (350 Basket)
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Support Gusset (350 Basket)

batch: B39913 → 3 B43289 → 13

Pc 08-12-30

3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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**Comment:** LARGE FABRICATION RESOURCE 1

1- use DT9434 to assemble D2325 support gusset together

2- locate D2325 on rib and weld as per dwg D3826

A/R ER316 S.S. Rod Batch: M106762

Pc 08-12-30

4.0	QC9	VISUAL WELDING INSPECTION
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**Comment:** VISUAL WELDING INSPECTION

11/01/05 (8)

5.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

S 08/01/05 (8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 11/12/2008 10:15:49 AM  
~User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RIB/ GUSSET ASSY

Job Number: 44010

Part Number: D3826041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: BASKET CELL

*JS* 09/01/06

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*(S)*

Comment: FINAL INSPECTION/W/O RELEASE

*AD* 09/01/06

*UMF* 09-01-06

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

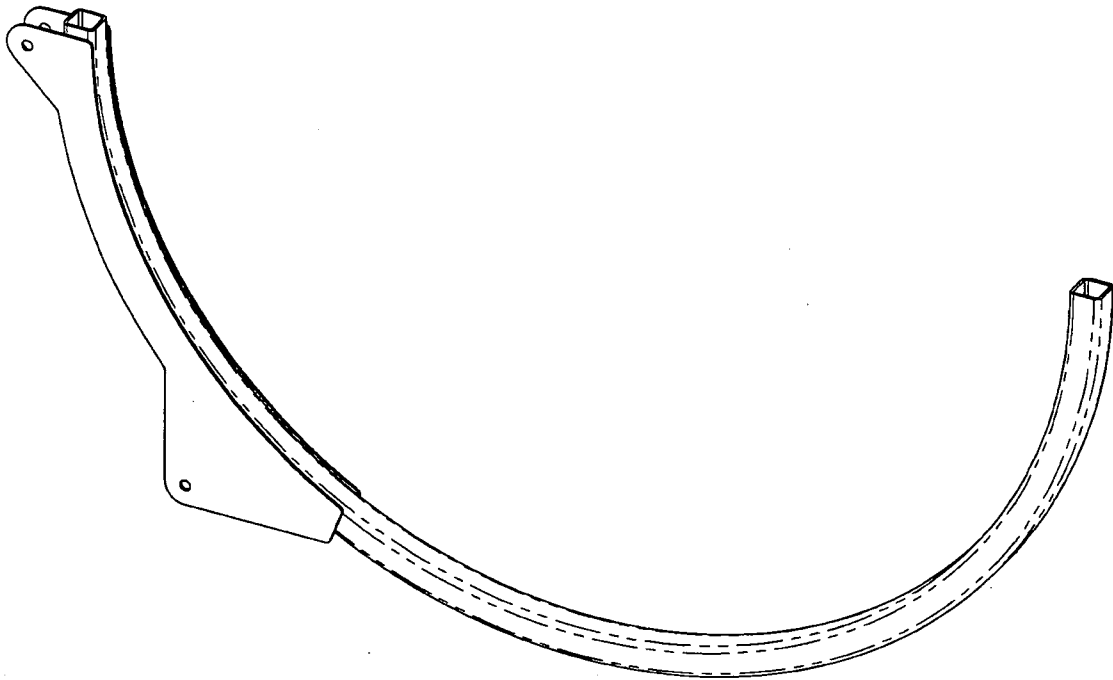
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D3826-041	RIB/GUSSET ASSEMBLY
2	1	D2235-1	RIB
3	2	D2325	SUPPORT GUSSET

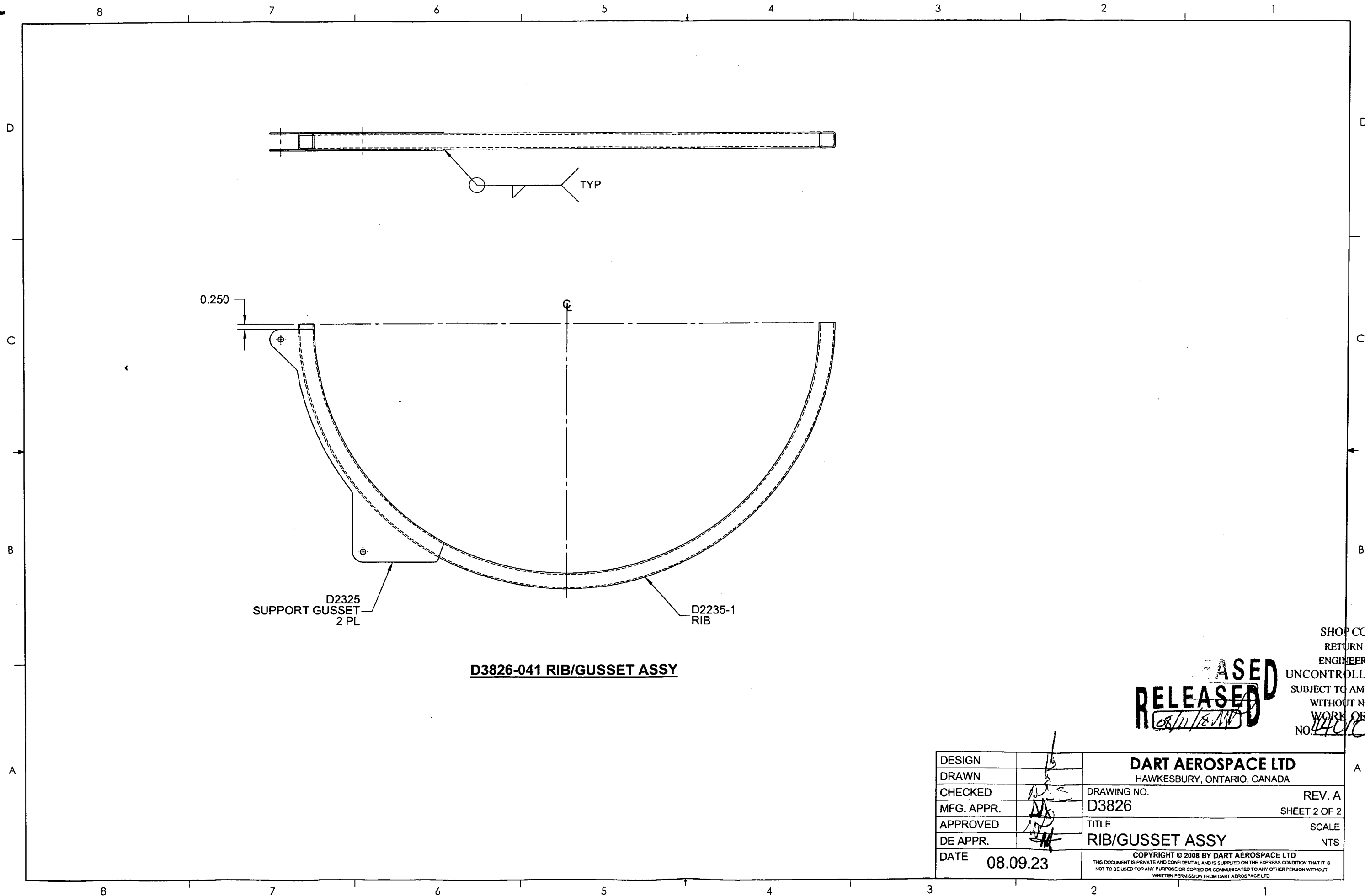


**D3826-041 RIB/GUSSET ASSY**

NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 2.59 lbs

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**D3826-041 RIB/GUSSET ASSY**

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8/11/23

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